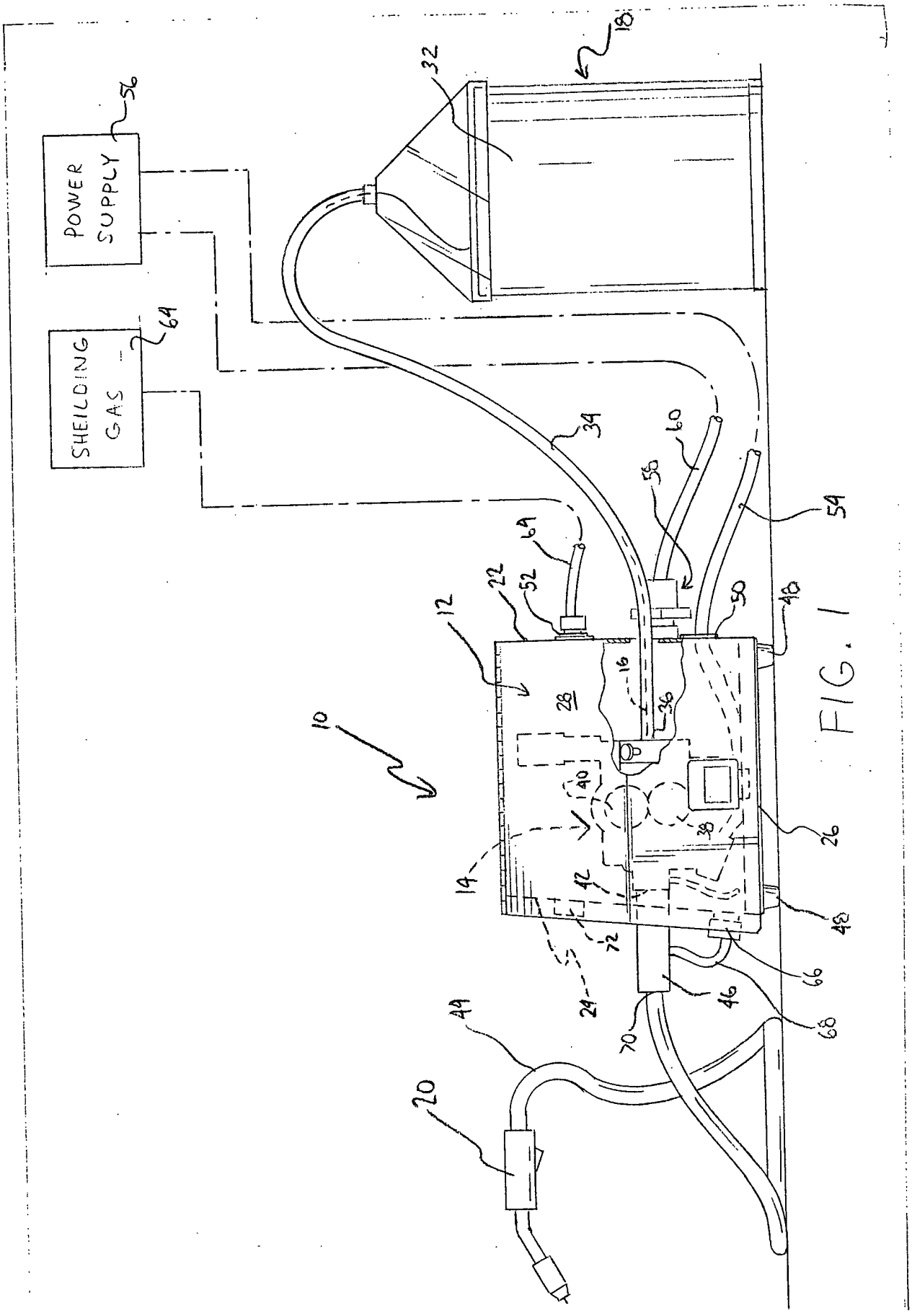
POWER SUPPLY
56
SHEILDING GAS
64
18
32
34
60
58
54
69
22
52
50
48
12
16
28
36
10
40
38
26
14
42
72
24
46
66
68
70
44
20

FIG. 1

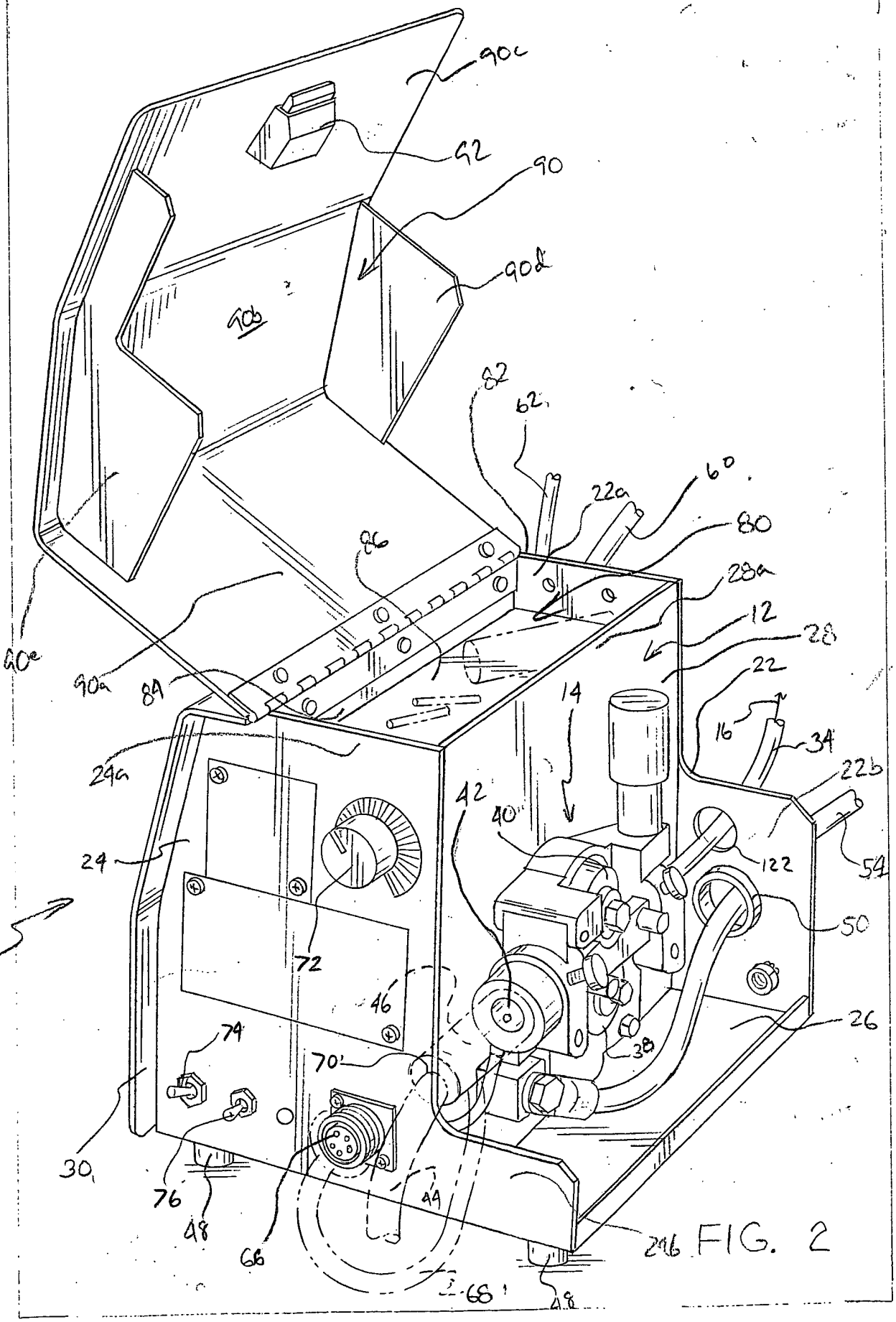
90c
92
90
90d
90b
82
62
22a
60
80
86
28a
12
28
22
14
16
34
22b
54
42
40
122
50
26
24
10
72
46
74
70
30
76
48
44
66
68
48
29b

FIG. 2

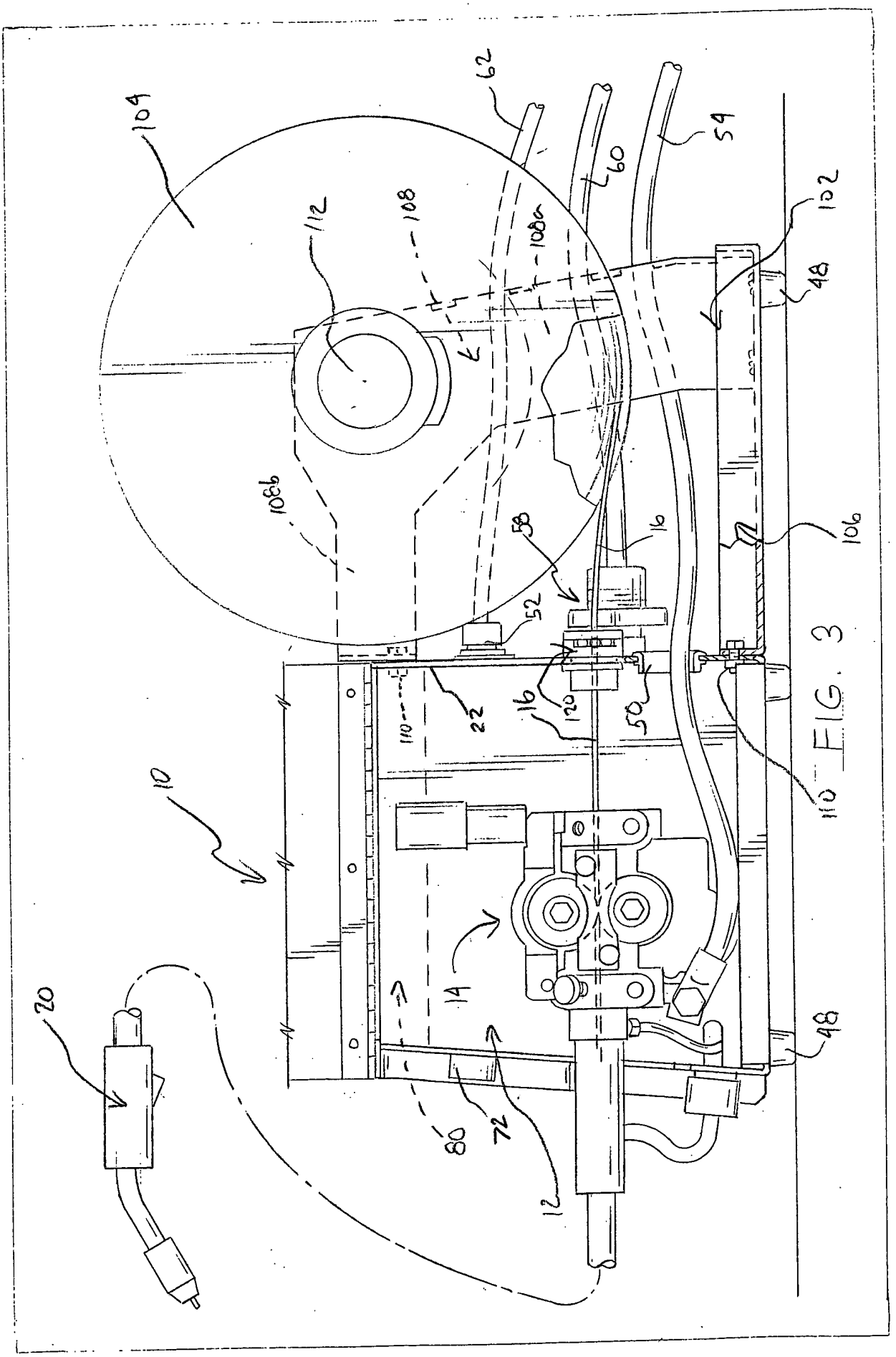
104
62
60
54
112
108
108a
102
48
108b
58
16
106
52
22
110
120
50
10
14
20
80
72
12

FIG. 3

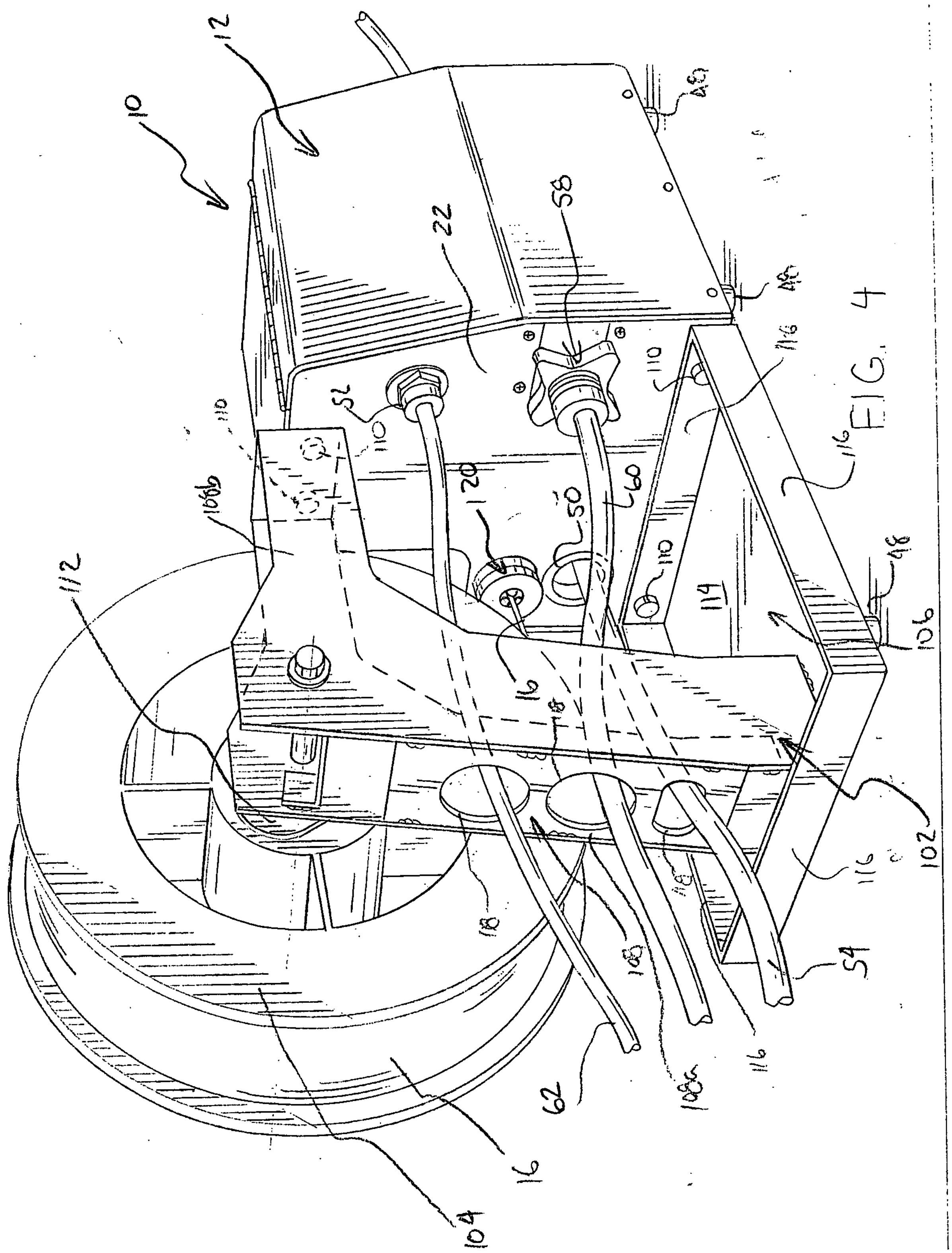

FIG. 4